

Top steelmakers in 2019

List of companies with tonnage of more than 3 million Mt in 2019

2018-2019产量排名300万吨以上的产钢公司 (PDF105 KB)

(in million metric tonnes crude steel production)

Companies	HQ	Tonnage 2019	Tonnage 2018	Tonnage 2017	Tonnage 2016	2019 Ranking
ArcelorMittal (1)	Luxembourg	97.31	96.42	97.03	95.45	1
China Baowu Group (2)	China	95.47	67.43	65.39	63.81	2
Nippon Steel Corporation (3)	Japan	51.68	49.22	47.36	44.65	3
HBIS Group (4)	China	46.56	46.80	45.56	46.18	4
POSCO	South Korea	43.12	42.86	42.19	41.80	5
Shagang Group	China	41.10	40.66	38.35	33.25	6
Ansteel Group	China	39.20	37.36	35.76	33.19	7
Jianlong Group	China	31.19	27.88	20.26	16.45	8
Tata Steel Group (5)	India	30.15	27.27	25.11	24.49	9
Shougang Group	China	29.34	27.34	27.63	26.80	10
Shandong Steel Group	China	27.58	23.21	21.68	23.02	11
JFE Steel Corporation	Japan	27.35	29.15	30.15	30.29	12
Valin Group	China	24.31	23.01	20.15	15.48	13
Nucor Corporation	USA	23.09	25.49	24.39	21.95	14
HYUNDAI Steel Company	South Korea	21.56	21.88	21.23	19.86	15
IMIDRO (6)	Iran	16.79	16.79	15.60	14.02	16
JSW Steel Limited	India	16.26	16.83	16.06	14.91	17
Steel Authority of India Ltd. (SAIL)	India	16.18	15.93	14.80	14.38	18
Benxi Steel	China	16.18	15.90	15.77	14.40	19
Fangda Steel	China	15.66	15.51	15.11	13.68	20
Novolipetsk Steel (NLMK)	Russia	15.61	17.39	17.08	16.64	21
Baotou Iron & Steel (Group) Co., Ltd.	China	15.46	15.25	14.20	12.30	22
China Steel Corporation	Taiwan, China	15.23	15.88	15.33	15.52	23
Techint Group (7)	Argentina	14.44	15.38	11.75	7.98	24
Liuzhou Steel	China	14.40	13.53	12.30	11.05	25
Rizhao Steel	China	14.20	14.95	14.98	13.86	26
United States Steel Corporation	USA	13.89	15.37	14.43	14.22	27
EVRAZ	Russia	13.81	13.02	14.03	13.53	28
CITIC Pacific	China	13.55	12.55	8.77	8.40	29
Gerdau S.A.	Brazil	13.13	15.80	16.50	15.95	30
Jingye Steel	China	12.58	11.25	10.41	11.01	31
Magnitogorsk Iron & Steel Works (MMK)	Russia	12.46	12.66	12.86	12.54	32
Shaanxi Steel	China	12.45	11.38	10.24	7.30	33
Sanming Steel	China	12.40	11.68	11.19	10.39	34
thyssenkrupp	Germany	12.25	12.58	13.22	17.24	35
Zenith Steel	China	11.93	8.70	10.36	9.24	36
Severstal	Russia	11.85	12.04	11.65	11.63	37
Tsingshan Stainless Steel	China	(e) 11.40	9.29	N.A.	N.A.	38
Nanjing Steel	China	10.97	10.05	9.85	9.01	39
Taiyuan Steel	China	10.86	10.70	10.50	10.28	40
Anyang Steel	China	10.54	10.97	10.06	10.48	41
Metinvest Holding LLC	Ukraine	9.58	9.37	9.59	10.34	42
Xinyu Steel	China	9.47	9.36	8.90	8.57	43
Donghai Special Steel	China	8.90	7.61	7.43	N.A.	44
Jinxi Steel (also known as China Oriental)	China	8.73	10.33	11.72	11.05	45
ERDEMIR Group	Turkey	8.61	9.14	9.20	9.18	46
Steel Dynamics, Inc.	USA	8.59	8.92	8.27	N.A.	47
Kunming Steel	China	7.73	7.27	6.36	6.40	48
SSAB	Sweden	7.62	8.03	8.00	7.99	49
Jiuquan Steel	China	7.48	7.02	5.17	5.50	50
voestalpine Group	Austria	7.26	6.94	8.15	7.47	51
Yingkou Plate	China	7.01	6.36	6.09	5.78	52
Salzgitter AG Stahl und Technologie	Germany	6.90	7.04	7.31	6.80	53
CELSA Steel Group	Spain	6.90	7.10	7.02	6.94	54
Kobe Steel, Ltd.	Japan	6.89	6.88	7.74	7.26	55
Puyang Steel	China	6.36	5.32	5.93	4.96	56
Jindal Steel and Power Ltd (JSPL)	India	(p) 6.30	4.02	3.48	3.48	57
Ruifeng Steel	China	6.25	5.73	5.97	6.26	58
Binxin Special Steel	China	5.91	5.99	5.98	6.06	59
Lingyuan Steel	China	5.90	5.53	5.05	4.88	60
BlueScope Steel Limited	Australia	5.86	5.91	5.91	5.63	61
RIVA Group	Luxembourg	5.55	6.02	5.87	5.47	62
Liberty Steel Group	Australia/UK	5.41	2.35	2.05	2.10	63
ISD (Industrial Union of Donbass)	Ukraine	5.40	(r) 5.32	(e) 3.41	4.61	64
AK Steel Corporation	USA	5.32	5.71	5.67	5.05	65
Ganglu Steel	China	5.20	5.39	3.07	3.07	66

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Yuanli Group	China	4.97	4.91	4.67	4.39	67
Hongxing Steel	China	4.92	5.10	4.84	5.10	68
Saudi Iron & Steel Co. (Hadeed, an affiliate of SABIC)	KSA	4.87	5.26	4.27	5.27	69
Metalloinvest Management Company	Russia	4.87	5.05	4.76	4.66	70
Rashtriya Ispat Nigam Ltd (VIZAG Steel)	India	4.84	5.26	4.41	3.82	71
Tian Tie	China	4.79	2.63			72
Ezz Steel	Egypt	4.68	4.88	4.52	3.66	73
Tianzhu Steel	China	4.68	4.03	3.51	3.49	74
Usinas Siderúrgicas de Minas Gerais S.A. (USIMINAS)	Brazil	4.57	4.47	4.38	4.06	75
Huttenwerke Krupp Mannesmann	Germany	(e) 4.39	4.39	5.90	4.78	76
Donghua Steel	China	4.37	2.58			77
Ningbo Steel	China	4.33	4.55	4.57	4.55	78
Habaş	Turkey	4.29	3.77	3.51	3.21	79
Shiheng Special Steel	China	4.16	3.75	3.41	3.54	80
Xinxing Ductile	China	4.05	3.89	4.58	3.48	81
Yukun Steel	China	3.99	3.99	2.69	3.99	82
Jiyuan Steel	China	3.98	3.85	3.82	3.60	83
Tosyalı Holding	Turkey	3.91	3.34	2.77	2.64	84
Rockcheck Steel	China	3.85	3.69	3.48	3.51	85
Mechel	Russia	3.60	3.88	4.27	4.19	86
Sanbao Steel	China	3.60	3.53	3.30	3.53	87
Dongkuk Steel Mill Co., Ltd.	South Korea	3.56	3.77	3.73	3.29	88
Zhongyang Steel	China	3.55	3.13			89
Altos Hornos de México, S.A.B. de C.V. (AHMSA)	Mexico	3.52	4.52	4.39	4.65	90
Lianxin Steel	China	3.49	3.09	3.23	2.98	91
Yuhua Steel	China	3.48	4.80	4.50	5.42	92
Delong Steel	China	3.46	3.18	2.59	3.18	93
Rongxin Steel	China	3.39	3.50			94
Taishan Steel	China	3.33	3.60	3.33	3.28	95
Emirates Steel	UAE	3.33	3.25	3.31	3.15	96
Acciaieria Arvedi SpA	Italy	3.27	3.35	3.19	2.95	97
Longteng Special Steel	China	3.18	3.00	3.01	2.87	98
Jianbang Group	China	3.17	2.99			99
TMK	Russia	3.12	3.31	3.24	2.74	100
İçdaş	Turkey	3.09	4.02	4.31	3.30	101
Xintai Steel	China	3.05	2.45			102
Companhia Siderúrgica Nacional (CSN)	Brazil	(e) 3.04	4.20	4.43	4.06	103
Lengshuijiang Steel	China	3.03	3.27	3.08	2.80	104

N.A. not available (e) estimated (r) revised (p) provisional

(1) Includes shares in AM/NS India

(2) Includes tonnage of Maanshan Steel and Chongqing Steel

(3) Includes tonnage of NIPPON STEEL Stainless Steel Corporation, Sanyo Special Steel, Ovako, as well as shares in USIMINAS and in AM/NS India

(4) Includes tonnage of Serbia Iron & Steel d.o.o. Beograd and MAKSTIL A.D. in Macedonia

(5) Includes tonnage of Bhushan Steel Ltd.

(6) Combined tonnage of Mobarrakeh Steel, Esfahan Steel, Khuzestan Steel and NISCO

(7) Includes shares in USIMINAS

Notes on company ownership and tonnage calculations:

Chinese companies, the official CISA tonnage publication was used, unless especially noted. Figures represent consolidated tonnage ending 31 December 2019, including interests in subsidiaries and joint ventures.

